



STANDARD OPERATION PROCEDURE

Document Name/Item Number:

P290 DEFECT CATCHER INSPECTION INSTRUCTION

Work Center:

01411290



= SAFETY



= ENVIRONMENTAL



= QUALITY



= PRODUCTION

1



Defect catchers will continuously inspect panels coming from press going to pack out.



2



Grab panel from conveyor. Wipe the back surface of the panel for inspection. USE WHITE CLOTH TOWELS ONLY.



3



Inspect the left side of the panel from top to bottom.



4



Inspect the top of the panel from left to right.



5



Inspect the front surface of the panel from left to right.



6



Inspect the bottom of the panel from left to right.



7



Inspect the right side of the panel from top to bottom.



8



Position panel onto conveyor towards pack out inspectors. Repeat steps 1-7.



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P290 PACK OUT INSPECTOR INSTRUCTION

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9



Pack out inspectors will inspect every panel. The pack out inspector will look at one face of the panel and then pack out into cargo.



10



Grab panel off of conveyor. Inspect the left side of the panel from top to bottom. Pack out panel into cargo.



11



Grab panel off of conveyor. Inspect the top of the panel from left to right. Pack out panel into returnable.



12



Grab panel off of conveyor. Inspect the front surface of the panel from left to right. Pack out panel into cargo.



13



Grab panel off of conveyor. Inspect the bottom of the panel from left to right. Pack out panel into cargo.



14



Grab panel off of conveyor. Inspect the right side of the panel from top to bottom. Pack out panel into cargo.



15



Repeat steps 9-14.



16



QUALITY POLICY MEANS.

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Improving Our Products and
Services**