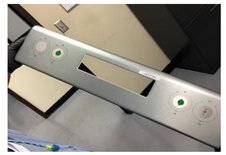
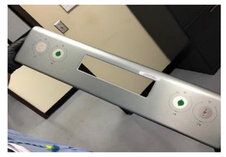
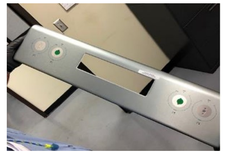
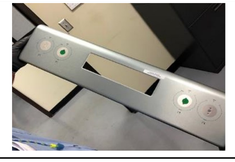
# P290 Defect Catcher Inspection Instruction

| STEP | | DESCRIPTION | DEFECTS TO LOOK OUT FOR |
|---|---|---|---|
| 1 |  | Defect catchers will completely inspect every 4-6 parts. | • Slugs Marks<br>• Paint Voids<br>• Dirt Marks<br>• Strip Guard Slugs<br>• Bleed Outs<br>• Scratches<br>• Streaks<br>• Die Marks |
| 2 | | Grab panel off of conveyor. Inspect the left side of the panel from top to bottom. | |
| 3 | | Inspect the top of the panel from left to right. | |
| 4 |  | Inspect the front surface of the panel from left to right. | |
| 5 | | Inspect the bottom of the panel from left to right. | |
| 6 | | Inspect the right side of the panel from top to bottom. | |
| 7 | | Position panel onto conveyor towards pack out inspectors. Repeat steps 1-6. | |

# P290 Pack Out Inspector Instruction

| STEP | | DESCRIPTION | DEFECTS TO LOOK OUT FOR |
|---|---|---|---|
| 1 |  | Pack out inspectors will inspect **EVERY** part. The pack out inspector will look at one face of the panel and then pack out into returnable. | • Slugs Marks<br>• Paint Voids<br>• Dirt Marks<br>• Strip Guard Slugs<br>• Bleed Outs<br>• Scratches<br>• Streaks<br>• Die Marks |
| 2 | | Grab panel off of conveyor. Inspect the left side of the panel from top to bottom. Pack out panel into returnable. | |
| 3 | | Grab panel off of conveyor. Inspect the top of the panel from left to right. Pack out panel into returnable. | |
| 4 |  | Grab panel off of conveyor. Inspect the front surface of the panel from left to right. Pack out panel into returnable. | |
| 5 | | Grab panel off of conveyor. Inspect the bottom of the panel from left to right. Pack out panel into returnable. | |
| 6 | | Grab panel off of conveyor. Inspect the right side of the panel from top to bottom. Pack out panel into returnable. | |
| 7 | | Repeat steps 2-6. | |